

Battery steel shell stamping automatic production line

The module assembly and testing of square shell battery cells can achieve a rhythm of 10-17 PPM. Bundling module structure, can be assembled with steel strip and plastic strip or double steel strip; The beginning of the production line ...

The invention relates to the technical field of battery shell processing, in particular to a large-diameter battery steel shell stamping forming die. The technical problems to be solved by the invention are as follows: the battery shell after the punching press is accomplished needs to be transported to the detection workshop and carries out the gas tightness and detect, and ...

After-sales Service: Warranty of Core Components 24 Month Warranty: 24 Month Type: Cold Stamping Processing Type: Shaping Metal Material: Alloy Steel Mould: Multistep Progressive Dies

Phase-style Feeding Function It can input 20 groups of different feeding length, each group provides punching for 999 times to satisfy the processing and production of special products ...

The invention discloses an automatic production line for a button type lithium battery. The automatic production line comprises a frame, wherein a negative shell feeding device is arranged on the frame; the output tail end of the negative shell feeding device is provided with a conveying device; a lithium belt cutting mechanism, a lithium belt stamping and molding mechanism and ...

1-1: Fridge U-shell Side Panel Roller Forming Line by PCM/ VCM and Cold Roll Sheet Both; 1-2: Refrigerator Door Forming Line with Hidden Cap Metal Door Shell; 1-3: Chest Freezer Outer Shell, Door Panel and Inner Tank Bottom Z ...

Soft pack power automatic line Soft pack 3C automatic line Soft package Bluetooth & power automatic line Aluminum shell automatic production line Experimental line Company profile Development course Corporate culture Honor and qualification Social care Social responsibility Invention patent Recruitment information

The whole machine presses the mold clamping device to realize the function of ADC (mold automation replacement), shortens the mold changing time and improves the production efficiency; Automatic production line using the whole line of sound insulation protection; effective realization of the automation equipment isolation dust, noise and noise reduction function, and ...

Customized Servo Production Line. Products . Servo Stamping Press; Servo Cold Forging Press; About Us STSM2 Type Servo Straight Side Double Points Press and Automatic Stamping Line; ... Servo Press and Automatic Stamping Line for 1865/2170 Type Cylindrical Steel Shell; Servo Press and Automatic Stamping

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Line for 46 Serial Cylindrical ...

The full-automatic stamping production line is a large-scale automatic stamping production line that integrates various technologies. There are multiple precision ... What is the difference between aluminum and steel ...

What is Automatic New Energy Battery Box Metal Shell Making Machine Stamping Press, car plate manufacturers & suppliers on Video Channel of Made-in-China How to Use Shovel Spade Steel Shovel Head Making Machine CNC. What is Automatic New Energy Battery Box Metal Shell Making Machine Stamping Press

After-sales Service: Available Warranty: One Year Type: General Punching Machine Punch Shape: Closed Punch Slider Movement: Single Action Slider Drive Mechanism: Crank Press

Figure 1 Schematic diagram of automatic stamping production line. Main production process parameters of the press. Currently, the most widely used presses are ...

The utility model discloses a lithium battery shell punching production line device, which comprises a feeding device and a punching device arranged on one side of the feeding device; wherein, the feeding device comprises a feeding rack; an inner groove is formed in the position, close to the bottom, in the feeding rack, a rotating shaft is rotatably connected in the inner ...

The battery steel shell is a cylindrical shell for protecting the internal structure of the battery, has a simple structure and soft texture, and is mostly processed and molded by...

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